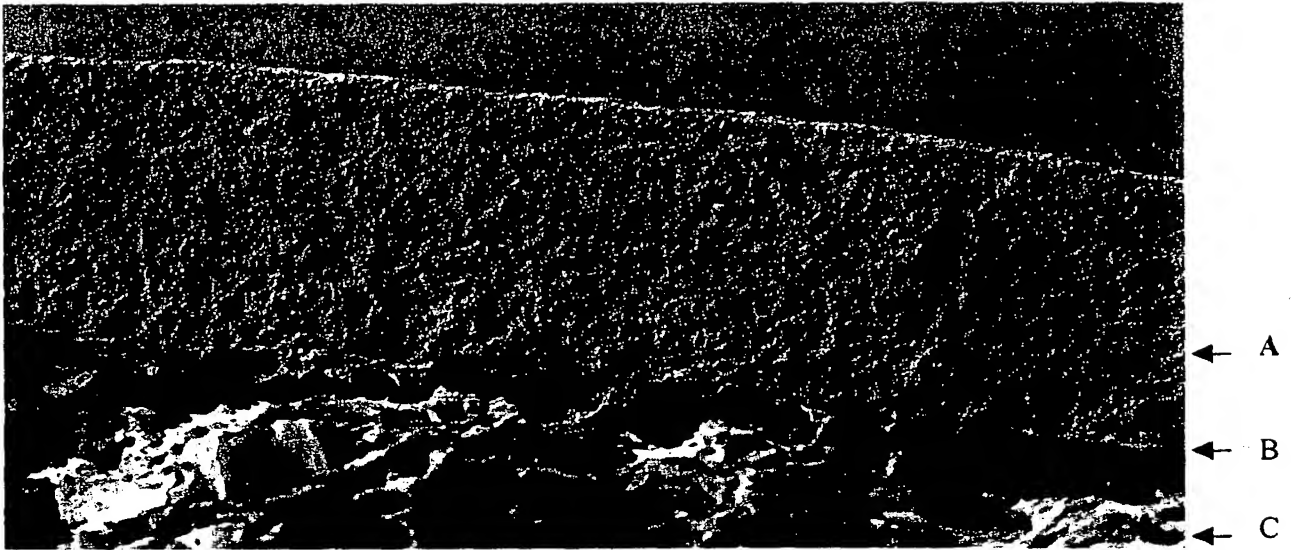


**Figure 1**



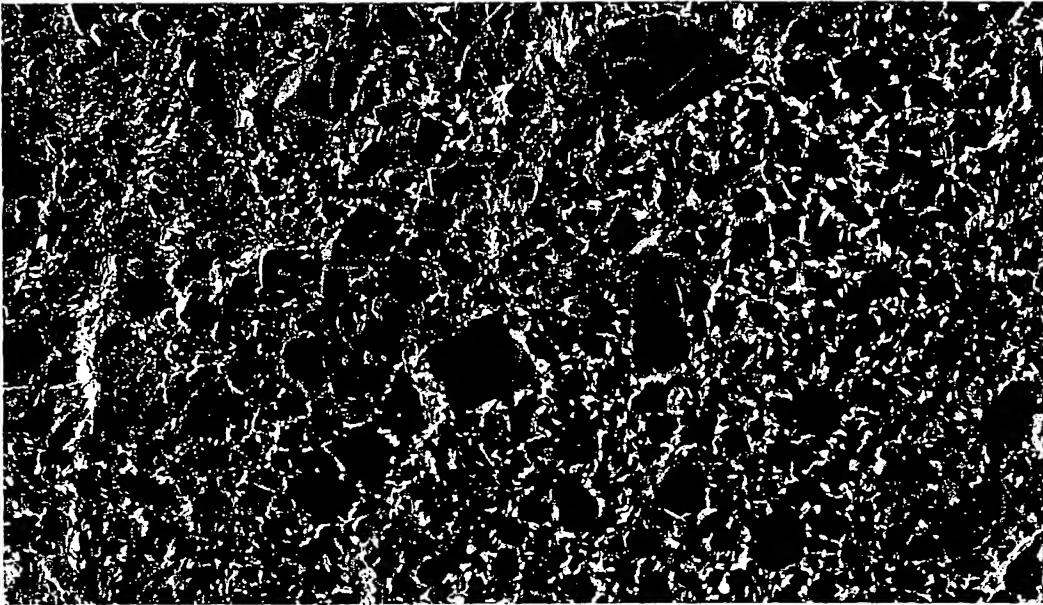
A = hard coating  
B = adhesion of hard coating to core  
C = core

Figure 2



A = hard coating  
B = bad adhesion of hard coating to core  
C = core

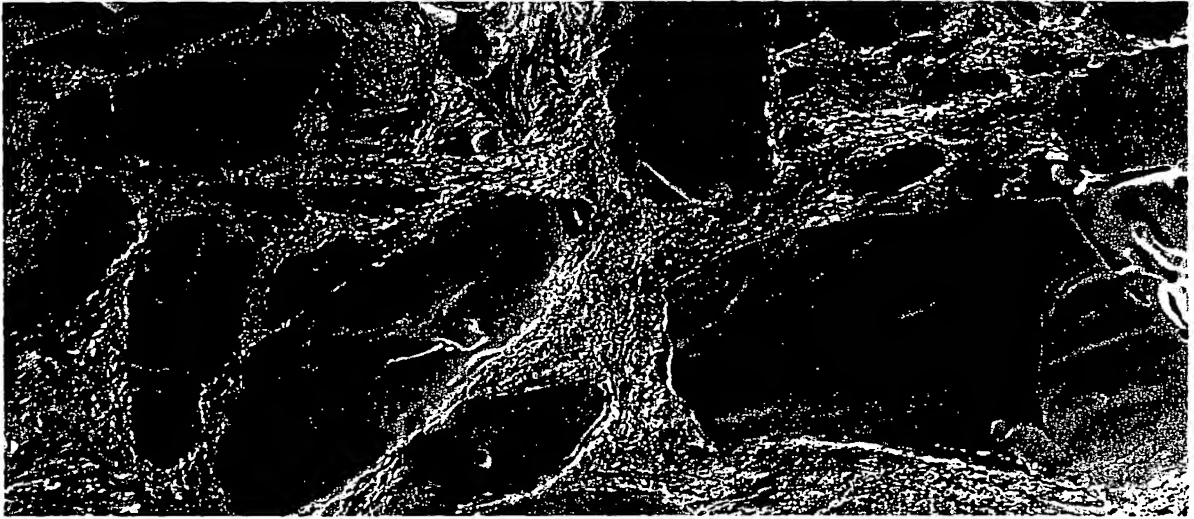
**Figure 3**



← A

A = hard coating

**Figure 4**



← A

A = hard coating